

**RPPM**

**Flexible, Dual Wall,  
Moisture-Proof,  
Heat-Shrinkable Tubing**

**Product Facts**

- Environmental sealing
- Excellent mechanical strength
- Abrasion resistance
- 4:1 shrink ratio
- RoHS compliant



**Applications**

RPPM is a flexible, heat-shrinkable, dual wall tubing with an integrally bonded meltable adhesive liner. Available in clear and black, the tough outer jacket offers excellent mechanical strength. RPPM is used for moisture-proof encapsulation of a wide variety of components. In particular, it adheres well to PVC. The high-shrink-ratio allows RPPM to be used

with a range of dimensions. Clear RPPM offers excellent clarity for protection of substrates that may need to be inspected during service. Black RPPM has a high gloss finish suitable for cosmetic applications.

**Installation**

Minimum shrink temperature: 60°C [140°F]  
Minimum full recovery temperature: 80°C [176°F]

**Operating Temperature Range**

-40°C to 85°C  
[-40°F to 185°F]

**Specifications/Approvals**

<b>Series</b>	<b>Raychem</b>
RPPM	RK-6214

<b>Available in:</b>	<b>Americas</b>	<b>Europe</b>	<b>Asia Pacific</b>
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**RPPM** (Continued)

**Product Dimensions**

Size	Inside Diameter		Recovered Wall Thickness*	
	Minimum Expanded as Supplied	Maximum Recovered After Heating	Nominal Total Wall After Heating	Nominal Adhesive Wall After Heating
4/1	4.0 [0.158]	1.0 [0.039]	0.8 [0.032]	0.3 [0.012]
8/2	8.0 [0.315]	2.0 [0.079]	0.9 [0.035]	0.3 [0.012]
12/3	12.0 [0.472]	3.0 [0.118]	1.2 [0.047]	0.4 [0.016]
16/4	16.0 [0.630]	4.0 [0.158]	1.5 [0.059]	0.5 [0.020]

\*Wall thickness will be less if tubing recovery is restricted during shrinkage.

**Ordering Information**

Color	Standard	Clear (-X)
	Nonstandard	Black (-0)
Size selection	Always order the largest size that will shrink snugly over the component to be covered. Special order sizes are available upon request.	
Standard packaging	On spools, in 1.2 meter [4-foot] lengths or cut pieces.	
Ordering description	Specify product name, size and color (for example, RPPM 4/1-X).	